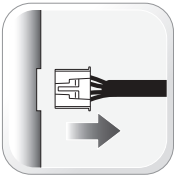
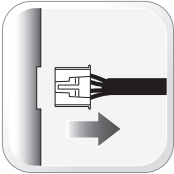


01 Disconnect all connectors from module except the BLACK 20-PIN connector.



02 Disconnect the BLACK 20-PIN connector.



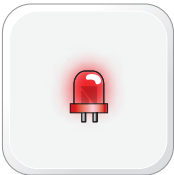
03 PRESS AND HOLD the module's programming button while connecting the BLACK 20-PIN connector.



04 Wait, LED 1 will flash RED. RELEASE programming button.



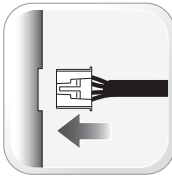
05 LED 1 will turn RED for 2 seconds.



06 Module RESET completed.



07 Reconnect all connectors.



08 Repeat programming procedure.



>> Failure to follow procedure may result with a DTC or a CHECK ENGINE error message.

